

Date: Wednesday, 2/14/2007 1:27:12 PM  
 User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: STRUT
Job Number	: 30736		
Estimate Number	: 12725		
P.O. Number	: N/A	Part Number	: D27499
This Issue	: 2/14/2007 S.O. No. : N/A	Drawing Number	: D2749 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A	Drawing Revision	: C
Previous Run	: N/A	Material	: N/A
Written By	: <i>[Signature]</i> 07-02-14	Due Date	: 2/21/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	1 Um: Each
Comment	: Est Rev:A New Issue 07-02-14 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6B0750X00750	6061-T6 Bar .75" x .75"
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Comment: Qty.: 0.6781 f(s)/Unit Total: 0.6781 f(s)  
 6061-T6 Bar .75" x .75"  
 Material: 3/4" x 3/4" bar 6061-T6

Batch: *M102476**07-02-14*

2.0	BAND SAW	BAND SAW
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Comment: BAND SAW  
 Cut blank: 7.950" long

3.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
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Comment: CONVENTIONAL MILLING MACHINE  
 1- Mill as per dwg D2749  
 2-Deburr as per dwg D2749

4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

5.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

*MS 07-02-14*

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Seq. #:	Machine Or Operation:	Description :
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6.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

*ML/a.m*

07-02-14

①

7.0	POWDER COATING	POWDER COATING
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*N/103141*



①

Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

*ML/a.m*

07/02/14

8.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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*07-02-14*

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *54100*

*07/12/22*

①

10.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

*07/12/23*

Job Completion



*07/02/23*

